

HYDRAULIC FOLDING MACHINE HK CNC



FOLDING MACHINE	HK - 30 CNC	HK - 40 CNC	HK - 50 CNC
Max sheet width	3 000 mm	4 000 mm	5 000 mm
Max sheet thickness	1,5 mm	1,5 mm	1,0 mm
Folding angle	0 - 135°	0 - 135°	0 - 135°
Upper blade stroke	0 - 140 mm	0 - 140 mm	0 - 140 mm
Machine length	4 300 mm	5 300 mm	6 300 mm
Machine width	2 200 mm	2 200 mm	2 200 mm
Machine weight	3 000 kg	3 600 kg	4 600 kg
Working height	1 000 mm	1 000 mm	1 000 mm
The stroke of the rear block	5 - 1 250 mm	5 - 1 250 mm	5 - 1 250 mm
Program steps	250 x 60	250 x 60	250 x 60
Program language	english	english	english
Motor power	4,0 + 0,75 kW	4,0 + 0,75 kW	4,0 + 0,75 kw
Hydraulic pressure	180 bar	180 bar	180 bar
The speed of the rear block	1 m / 3 s	1 m / 3 s	1 m / 3 s
Folding speed	40° / s	40° / s	40° / s

A mechanical edging unit is available as optional extra.
Rounded corner profile as a standard.
Open hem pressing.



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