

HYDRAULIC FOLDING MACHINE HK CNC



FOLDING MACHINE	HK - 60 CNC	HK - 80 CNC	HK - 100 CNC
Max sheet width	6 000 mm	8 000 mm	10 000 mm
Max sheet thickness	1,5 mm	1,5 mm	1,5 mm
Folding angle	0 - 135°	0 - 135°	0 - 135°
Upper blade stroke	0 - 140 mm	0 - 140 mm	0 - 140 mm
Machine length	7 300 mm	9 300 mm	11 300 mm
Machine width	2 200 mm	2 200 mm	2 200 mm
Machine weight	6 780 kg	8 500 kg	10 000 kg
Working height	1 000 mm	1 000 mm	1 000 mm
The stroke of the rear block	5 - 1 250 mm	5 - 1 250 mm	5 - 1 250 mm
Program steps	250 x 60	250 x 60	250 x 60
Program language	english	english	english
Motor power	5,5 + 0,75 kW	7,5 + 0,75 kW	11 + 1,1 kW
Hydraulic pressure	180 bar	180 bar	180 bar
The speed of the rear block	1 m / 3 s	1 m / 3 s	1 m / 3 s
Folding speed	40° / s	40° / s	40° / s

A mechanical edging unit is available as optional extra.
Rounded corner profile as a standard.
Open hem pressing.



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